

Declaration of Performance

LE/DoP no. OC0350B

1. Identification code of the product

type:

OTTOSEAL® M 350

2. Ident. No.: Batch number, see product packaging

3. Intended use: 1 component sealant based on MS-polymer, sealant for application

in the facade and for glazing, type **F EXT-INT CC 25 HM** und **G CC 25 HM**, conditioning B, carrier material: anodised aluminium, glass and mortar M1, pre-treatment:: OTTO Primer SP 6878 (anodised

aluminium) and OTTO Primer SP 6879 (mortar M1)

4. Manufacturer: Hermann Otto GmbH

Krankenhausstraße 14 83413 Fridolfing

5. Authorised representative: -

6. System for evaluating reliability of

performance:

3 plus 3

7. Harmonised standard: EN 15651 - 1: 2012-12, EN 15651 - 2: 2012-12

8. Notified body: SKZ-TeConA GmbH (NB no. 1213) - in its capacity as a notified test

laboratory in system 3 - carried out the initial tests and wrote the test

report.

9. Important characteristics:

	Important characteristic	Performance	harmonised technical specification
1/2-1	Fire behaviour	Е	
1/2-2	Release of chemicals hazardous to health and/or the environment	NPD	
Water- and airtightness			1
1/2-3	Stability under load	≤ 3 mm	
1/2-4	Volume loss	≤ 10 %	
1-5	Tensile behaviour, i.e. stress expansion under pretensioning after submersion in water	NF	EN 15651 - 1: 2012-12 EN 15651 - 2: 2012-12
1/2-8	Tensile properties under pretensioning in a cold climate (at -30°C)	NF	
2-10	Adhesive/stress expansion action after the effects of heat, water and artificial light	NF	
2-11	Resilience	≥ 60%	
1/2-20	Durability - adhesive/stress expansion at different temperatures	NF	

SEALING & BONDING

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10. The performance of the product in compliance with numbers 1 and 2 corresponds to the declared performance in compliance with number 9.

The manufacturer alone is responsible for preparing the declaration of performance in compliance with number 4.

Signed on behalf of and in the name of the manufacturer by:

Fridolfing, on 21/10/2021

Nikolaus Auer Department head Technical & Development Isabella Schubert

Master of Business and Engineering Assistant head Technical & Development

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NF = no failure

NPD = no performance determined

Explanation of the numbering of important characteristics:

The first numbers before the hyphen show the relevant part of EN 15651 for which the performance is being declared (e.g. "1-3" stands for the declared performance of "Stability under load" according to DIN EN 15651-Part 1). Where the different parts of DIN EN 15651 specify the same threshold for the an important characteristic, the numbers of the corresponding parts of DIN EN 15651-standard series are listed before the hyphen and separator using a slash (e.g. "1/2/3-3 = Stability under load: ≤ 3 mm").

The number after the hyphen stands for the respective important characteristic and is allocated specifically to this.