

Perfectly bonding wall panels and boards indoors



OTTOCOLL M 595
Spezialkleber

SPEZIAL
Hybrid-Klebstoff
Hybrid adhésif
Colle hybride
Hybrido leim

- Standard
- Elektrische Klebungen
- Extreme Anpressdruck Verankerung

OTTO
DÜRTEN & KLEBER

OTTOCOLL M 550
HITack

Extrem hohe
Anpressdruck

HIGH TACK

SPEZIAL
Hybrid-Klebstoff
Hybrid adhésif
Colle hybride
Hybrido leim

- Kulturwerkstoffklebung
- Baustoffe Klebung
- Klebt auf Noppen
Klebsubstrat

OTTO
DÜRTEN & KLEBER

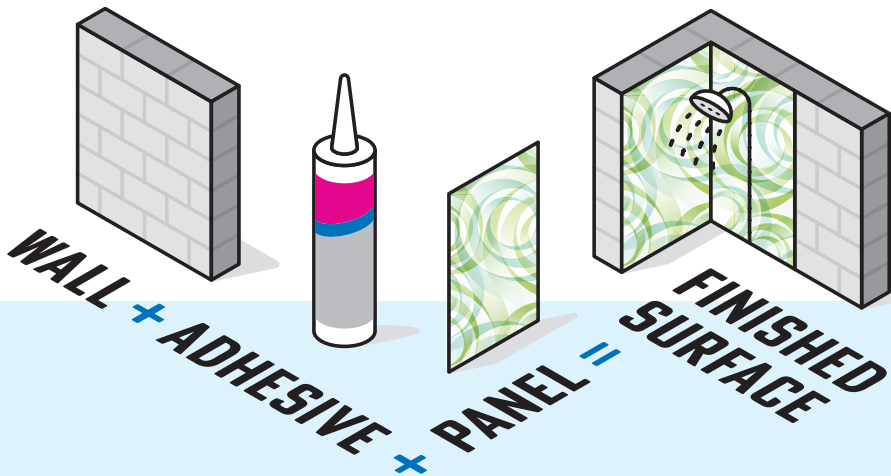
Overview

Simply holds – perfect bonding of wall panels & cladding!

Whether for renovation projects, decorative upgrades, or dependable surface protection, wall panels are more popular than ever. OTTOCOLL® hybrid adhesives make installation fast, secure, and durable – even under challenging conditions. Vinyl, wood, aluminium composite, metal: a wide range of panel types can be bonded with ease – backed by proven OTTO quality “Made in Germany.”

Why professionals choose adhesive installation for panels & cladding:

- ✔ **Quick renovation** – cover large areas in no time
- ✔ **Easy application** – apply, press down, done
- ✔ **Visually appealing** – high-quality appearance without visible fasteners
- ✔ **Perfect for modernisation** – adheres reliably to existing substrates



Content

The basics of bonding wall panels and panelling

| | |
|--|---|
| Fields of application & overview of wall panel/board types | 2 |
| The advantage of hybrid adhesives | 4 |
| Strip vs. full-surface bonding: a comparison | 6 |

The right product for your application

| | |
|---|----|
| OTTOCOLL® M595 | 8 |
| OTTOCOLL® M550 HiTack | 10 |
| Which adhesive is right for your needs? | 12 |
| Additional products | 14 |

Processing instructions for full surface and strip bondings

| | |
|--|----|
| Optimal surface preparation | 16 |
| Carry out tests yourself | 18 |
| Full surface bonding with OTTOCOLL® M595 | 20 |
| Strip bonding with OTTOCOLL® M550 HiTack | 22 |

Perfect service

| | |
|------------------------------------|----|
| The OTTO360° service package | 24 |
|------------------------------------|----|



Wall panels and boards are becoming increasingly popular

Wall panels continue to grow in popularity in interior design thanks to their versatility and ease of installation. At OTTO, we offer the right adhesive solutions for all common types of interior wall panels. In this guide, we present our product solutions and share useful tips, tricks and recommendations for perfect installation.

Fields of application & overview of wall panel/board types

Interior wall panels are as diverse as the requirements on the construction site – from classic wood panels to modern composite materials and decorative design surfaces. For professionals, this means a wide variety of materials, substrates and installation situations – often under time pressure. Our adhesives offer a clear answer here: they cover a wide range of applications, are easy to use and ensure clean, reliable results. For everyone who delivers top performance every day – with solutions you can rely on.



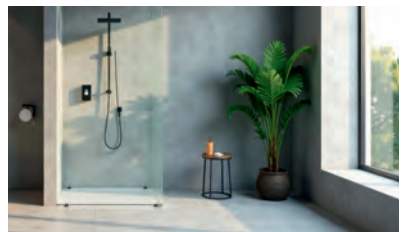
✔ Bonding splash guards in kitchens



✔ Bonding hygienic wall cladding in food-related areas (food industry)



✔ Bonding of ram protection plates in public buildings (hotels, hospitals, etc.)



✔ Bonding in sanitary areas

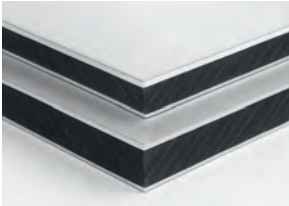


✔ Bonding decorative panels in living areas



✔ Bonding decorative panels in commercial areas (shopfitting & catering)

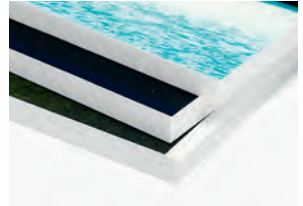
There are many different types of panels available – we have put together a selection for you here.



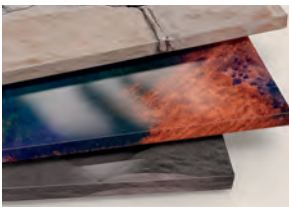
✔ Aluminium composite panels



✔ HPL panels
(High Pressure Laminate)



✔ PVC/plastic/
rigid foam panels



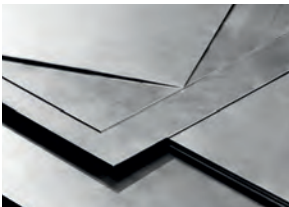
✔ Acrylic glass/PMMA panels (plexiglass)



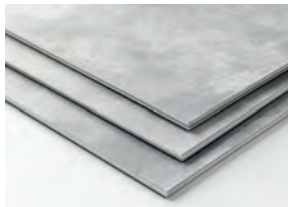
✔ OSB panels



✔ SMP Stone powder panels



✔ Stainless steel panels



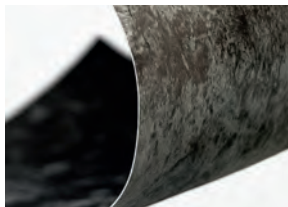
✔ Vinyl panels



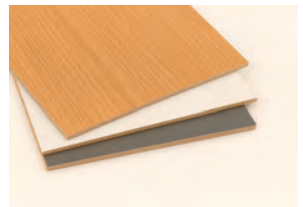
✔ Acoustic panels



✔ GFK panels
(glass fibre reinforced synthetic resin)



✔ Stone veneer panels

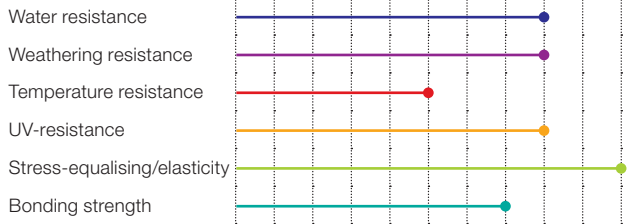


✔ Melamine resin panels

Hybrid adhesives – the ideal solution for wall panels and boards

When it comes to bonding wall panels securely and cleanly, hybrid adhesives are the first choice. They combine the best properties from two worlds – polyurethane and silicone technology – and thus offer a modern, high-performance solution for a wide variety of materials and applications.

- ✔ Elastic and highly adhesive
- ✔ Weather and temperature resistant
- ✔ Adheres to many materials without pre-treatment
- ✔ Non-toxic



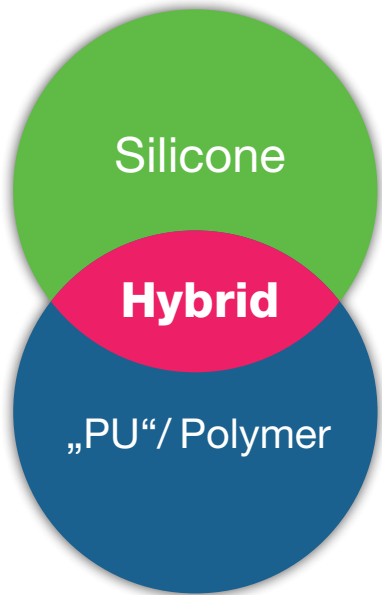
What is a 1-component adhesive

This adhesive consists of a single component that either dries physically after being dispensed from the cartridge or cures through a chemical reaction with ambient moisture. Curing always starts at the outside of the adhesive bead, meaning the load-bearing capacity depends on the applied layer thickness. Certain 1-component systems, including hybrid adhesives, can be lightly misted with water after application to accelerate the curing process.

The golden mean between two worlds

Hybrid adhesives combine the advantages of silicone and PU technology, making them the ideal choice when silicone is not to be used. They offer an elastic, stress-equalising bond that is particularly suitable for bonding wall panels suitable – even on different materials.

While hybrid adhesives do not fully reach the performance of classic silicones under extreme temperatures or intense UV exposure, this is rarely relevant for interior wall panelling. In practice, they stand out through high initial tack, rapid curing, and reliable performance on damp substrates. They are also paint-compatible and behave neutrally towards coatings – ideal where both design and function carry equal weight.



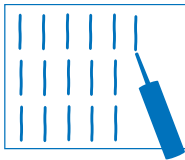
What exactly are hybrid adhesives?

Hybrid adhesives are a relatively recent development that bridges the gap between PU and silicone adhesives. The polymer base is typically referred to as a silan-terminated polymer, or STP. As with polyurethane adhesives, hybrid systems cure through a reaction with moisture. However, hybrid adhesives contain no isocyanates and therefore generally do not require hazard labelling.

Strip vs. full-surface bonding: a comparison

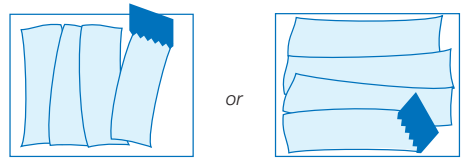
Whether applied in strips or over the entire surface, both adhesive methods are ideal for installing wall panels. Which method you choose depends on the material, the application and your personal working style. With the right OTTOCOLL® hybrid adhesives, you are always on the safe side – ensuring strong adhesion, clean application and long-lasting results.

Strip-shaped bonding



In strip-shaped bonding, the adhesive can be applied over large areas within a short time. Because the adhesive is applied in beads, this method is characterised by low product consumption per square metre. Another advantage is that moisture can escape more easily through the gaps between the beads, supporting the curing process and ensuring reliable bonding performance.

Full-surface bonding



With full-surface bonding, unevenness/smaller cavities can be perfectly levelled out during application, so that the quality of the end result is impressive with a very high-quality adhesive feel. Full-surface bonding also allows higher loads to be carried, as significantly more adhesion points are created between the two materials to be bonded. This increases overall adhesive strength and ensures a more durable. To achieve a homogeneous adhesive layer, always ensure that the adhesive beads are applied evenly and in a single, consistent direction – ideally horizontally.



The processing method is crucial

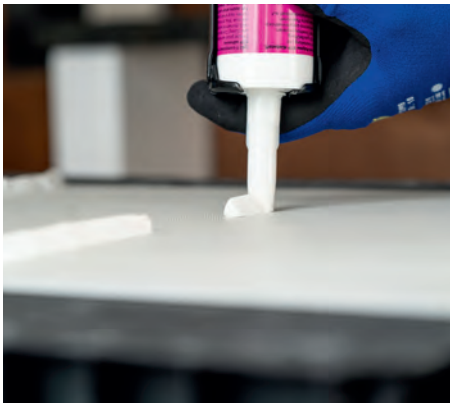
Whether the adhesive is applied in strips or across the entire surface depends on the preferred processing method: while some prefer to use a cartridge gun, others prefer to use a toothed spatula. Below, we provide an overview of which method is most suitable for which application.

Advantages of strip bonding

- ✔ Bond large areas in a short time
- ✔ Low product consumption per m²
- ✔ Gap products can escape without any problems



OTTOCOLL® M 550 HiTack



Advantages of surface bonding

- ✔ Compensate for unevenness/ small cavities
- ✔ Homogeneous adhesive layer
- ✔ Higher bonding strength
- ✔ Sound insulation through full-surface application



OTTOCOLL® M 595



Perfectly processed

OTTOCOLL® M 595

The hybrid-adhesive for full-surface bonding


1-component hybrid polymer STP adhesive

For indoor and outdoor application

- ✔ **Applicable by spatula**
- ✔ Stable
- ✔ Elastic bondings
- ✔ Easy application



Colours & form of delivery

| | 580ml aluminium foil bag | 5kg plastic pail |
|---|--------------------------|------------------|
|  white | M595-08-C01 | M595-41-C01 |
| Pieces per packaging unit | 20 | 1 |
| Pieces per pallet | 880 | 54 |

Applications

- ✔ Bonding of wall cladding panels indoors, e. g. in sanitary, kitchen and catering areas and in cold storage rooms
- ✔ Bonding in food-related areas
- ✔ Bonding and mounting different materials, such as wood, wooden materials, plastics, metals and mineral substrates
- ✔ Bonding of OTTOFLEX® sealing strip/sealing and decoupling strip in the overlapping area and accessories such as sealing tape, corner tape and sealing sleeves (according to the requirements of ETAG 022 and tested according to AbP principles)
- ✔ For repair bonding of floor coverings (testing/preliminary trial recommended)



Product consumption – m² per container*

~ 1 m² with 580ml foil bag

~ 6 m² with 5kg plastic pail

One plastic pail is sufficient for bonding a standard shower cubicle with 2 wall panels.

*Calculation basis: B3 toothed spatula

Perfectly processed

OTTOCOLL® M 550 HiTack

The hybrid adhesive with extremely high initial adhesion




1-component hybrid polymer STP adhesive

For indoor and outdoor application

- ✔ **Extremely high initial adhesion**
- ✔ Compatible with natural stone
- ✔ Elastic bondings
- ✔ Bonding to damp surfaces



Colours & form of delivery

| | 310ml cartridge | 580ml aluminium foil bag |
|---|-----------------|--------------------------|
|  grey | M550-04-C02 | M550-08-C02 |
|  black | M550-04-C04 | on request |
|  white | M550-04-C01 | M550-08-C01 |
| Pieces per packaging unit | 20 | 20 |
| Pieces per pallet | 1200 | 600 |

Applications

- ✔ Bonding of stone, natural stone and ceramic
- ✔ Bonding of wall cladding/decorative panels for interior applications, e.g. in sanitary, kitchen and catering areas or cold rooms
- ✔ Bonding of window sills, floor strips, decorative strips and stairs
- ✔ Bonding of mirrors on ceramic, glass, plastic, stainless steel, aluminium, wood, concrete, etc.
- ✔ Bonding and mounting different materials, such as wood, wooden materials, plastics, metals and mineral substrates
- ✔ Bonding in food-related areas



Product consumption – m² per container*








~ 1,5m² with a 310ml cartridge

~ 3m² with 580ml foil bag

One cartridge is sufficient for bonding 1½m² wall panelling.

Which adhesive is right for your needs?

Common properties of OTTOCOLL® M595 and M550 HiTack:

| | | |
|---|--|---|
|  | Elastic, tension and movement compensating | ✔ |
|  | Suitable for damp substrates | ✔ |
|  | Low odour | ✔ |
|  | Temperature and weatherproof | ✔ |
|  | Paintable | ✔ |
|  | ISEGA – use in food-related areas | ✔ |
|  | EMICODE® EC 1 PLUS – very low emissions | ✔ |



Overview of adhesion to wall panels & boards

The overview provides information on adhesion properties on various types of panels. Simply scan the QR code to find out more!



Product comparison



OTTOCOLL® M595



OTTOCOLL® M550 HiTack

| | | |
|---|--|---|
| Type of bonding | Full surface | Beads |
| Applicable by spatula | ☑ | ✘ |
| Compensates for unevenness/ fills smaller cavities | ☑ | ☑ |
| Sound-insulating | ☑ | ✘ |
| Compatible with natural stone | ✘ | ☑ |
| Installation <u>without</u> additional pre-fixing | no pre-fixing required for full-surface bonding | no pre-fixing required |
| Processing time | approx. 30-60 min | approx. 10 min |
| Spraying required for curing | required | possible, not required |
| Curing speed | extremely fast <i>especially with additional moistening</i> | very fast <i>especially with additional moistening</i> |
| Curing time 24 hours | approx. 3mm | approx. 2-3mm |
| Loadable after | 48 hours | 48 hours |
| Container | 5 kg plastic pail, 580ml aluminium foil bag | 310ml cartridge, 580ml aluminium foil bag |

☑ = fulfilled ☑ = partially fulfilled ✘ = not fulfilled

Additional products



OTTOSEAL® Sealants

- ✔ **OTTOSEAL® S 100**
The premium bathroom silicone
- ✔ **OTTOSEAL® S 70**
The premium natural stone silicone
- ✔ **OTTOSEAL® S 125**
The low-odour floor and sanitary silicone
- ✔ **OTTOSEAL® S 140**
The hotel and spa silicone

OTTOFLEX® System sealing

- ✔ **OTTOFLEX® Primer**
The adhesion-enhancing primer for absorbent substrates
- ✔ **OTTOFLEX® Deep primer**
The adhesion-enhancing primer to reinforce the substrate
- ✔ **OTTOFLEX® Adhesive primer**
The adhesion-enhancing primer for non-absorbent substrates
- ✔ **OTTOFLEX® Protective coating**
The ready-to-use composite sealing
- ✔ **OTTOFLEX® Slurry seal coating**
The heavy-duty composite sealing

Primers & cleaners

- ✔ **OTTO Primer 1216**
The primer for natural stone and metal
- ✔ **OTTO Primer 1217**
The silicone-plastic primer
- ✔ **OTTO Primer 1225**
The highly viscous universal primer
- ✔ **OTTO Cleaner T**
The universal cleaner



Accessories

- ✔ OTTO V-joint nozzle for foil bags
- ✔ OTTO Cartridge cutter
- ✔ OTTO Cleaning wipes



Additional products

- ✔ OTTO Natural stone smoothing agent
- ✔ OTTO Smoothing Agent



Guns

- ✔ OTTO Accumulator gun type HPS-6T
- ✔ OTTO Hand-operated gun H600HP+
- ✔ OTTO Hand-operated gun H600
- ✔ OTTO Hand-operated gun H40+
- ✔ OTTO Hand-operated gun H27



Want to know more?

You can find detailed information about each product on our website. There you will find all available colours, fields of application, data sheets, performance declarations and tests.



Clean substrate, strong hold – everything you need to know about proper pre-treatment

Clean preparation is half the battle. To ensure that wall panels bond permanently, the substrate and material must be pre-treated correctly. Only then can the adhesives perform to their full potential.

Checklist for pre-treating surfaces

▶ Stable substrate

The substrate must be solid, dry and stable. Remove any loose areas as well as old adhesive residues or coatings.

▶ Clean surface

Dust, grease or other contaminants prevent adhesion. Clean thoroughly with OTTO Cleaner T – especially on smooth or coated surfaces.

▶ Absorbent substrates

On porous substrates such as aerated concrete, plaster, etc. or dusty/sandy substrates such as plaster or similar, sufficient adhesion cannot be achieved. In this case, OTTOFLEX® Deep primer or OTTOFLEX® Adhesive primer can be used to stabilise the adhesive surface and ensure even bonding.

▶ In sanitary areas

Direct bonding to OTTOFLEX® Protective coating or existing tile covering is no problem – this saves time and ensures reliable moisture protection.

▶ For high loads

For particularly resilient bonds, the use of a primer may be advisable (see priming table in the technical data sheet).



The basis for long-lasting bonding

The better the preparation, the easier the application – and the longer the bond will last. A clean, stable surface is the best basis for professional results with OTTOCOLL® adhesives.

Further helpful tips

› Keep the environment clean

Avoid dust and dirt in the environment during processing – they can settle on the adhesive surface and reduce adhesion.

› Remove the protective film before bonding

The PE protective film on the back of, for example, aluminium composite plates must be removed completely before bonding. We recommend using the fingernail test to check that no film residue remains.



› Cleaning after removing protective films

After removing protective films, release agent residues are always present. These must be cleaned thoroughly before bonding or sealing to ensure reliable adhesion. It is therefore necessary to clean the affected areas.



› Check material compatibility

Before bonding large areas, it is advisable to perform an adhesion test on the original substrate. This ensures that the adhesive and the panel material are compatible and that no chemical reactions or detachment occur. Instructions for the self-test can be found on the next page.



The perfect advice

Do you need assistance with the individual steps or are you still unsure whether your wall cladding panels will hold? Do you have questions about selecting the right OTTO adhesive for your application or about professional processing? The experts from our product and application consulting team will be happy to help you:

☎ +49 8684 908-5300 | @ sales.international@otto-chemie.com

Monday to Thursday from: 7:00 a.m. – 4:00 p.m. | Friday from: 7:00 a.m. – 1:00 p.m.

Perform tests yourself

Before you start bonding the wall panels, it is advisable to carry out a quick adhesion test. This will ensure that the selected adhesive adheres optimally to the respective substrate and that the bond is durable.

Here's how to proceed step by step: Adhesion test

▶ Prepare the surface of the bonding area

Pre-treat the materials according to the instructions in the adhesive's technical data sheet (see priming table).

▶ Apply adhesive

Apply an adhesive strip approx. 1 cm wide and around 10 cm long to each test surface.

▶ Allow to cure

Allow the adhesive to cure completely for 24 hours.

▶ Perform the test

Carefully cut the strip at one end with a knife or scraper at the interface and try to pull it off the substrate by hand at an angle of more than 90°.

▶ Check the result

Adhesive holds firmly: The adhesive surface is suitable.

Adhesive detaches: Pre-treat the bonding surface according to the primer table in the TDS.



Checking the adhesive surfaces – the basis for durable bonds

Always carry out the adhesion test on both materials that are to be bonded together. This prevents adhesion problems and ensures a long-lasting, professional result.

Before starting the actual bonding, it is advisable to carry out a brief surface adhesion test. This ensures that the adhesive bonds reliably and that the substrate has sufficient surface strength to guarantee a durable bond.

Here is a step-by-step guide: Surface adhesion test

› Porous or mineral walls/substrates

e.g. cement, plaster, concrete, gypsum, plasterboard, sand-lime brick, natural stone

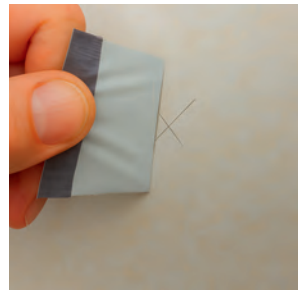
1. Press a piece of very strong adhesive tape, e.g. duct tape, approx. 5x5 cm, firmly onto the wall surface. After at least 5 minutes, pull it off in one quick motion.
2. If loose particles are visible on the tape, we recommend using an OTTO Primer (see technical data sheet).



› Coated/painted walls or varnished/foil-coated substrates

e.g. wallpaper, fabric, non-woven materials

1. Use a sharp knife to make a cross-cut approx. 2 cm deep. The cut must be deeper than the coating.
2. Press the strong bonding fabric tape e.g. duct tape, approx. 5x5 cm, firmly over the cross-cut. After at least 5 minutes, pull it off in one quick motion.
3. If coating material detaches from the substrate in the cross-hatch area, remove the coating in the bonding area to obtain a solid substrate.



Adhesion begins with the right preparation

A thorough surface adhesion test saves time and avoids complaints later on. Even small residues or coatings can significantly impair adhesion. Always carry out the cross-cut test in several places – especially on unknown or coated substrates. This ensures that the adhesive surface is optimally prepared and that the bond is durable.

Full surface bonding with OTTOCOLL® M595

Information on pre-treatment and correct adhesion testing of the substrate can be found on pages 16 to 19.

1. Preparing the pail

After opening the pail, remove the bag with desiccant beads and pull the foil out of the pail from one side, removing any hardened material (do not stir it in!). If you do not need all of the adhesive, keep the bag with desiccant beads and foil for resealing.

2. Application of OTTOCOLL® M595

There are two possible ways to apply OTTOCOLL® M595:

On the wall

Solid, fixed surface for applying the adhesive with a toothed spatula; uneven areas can be levelled out.

or

On the back of the wall panel

Adhesive can be applied horizontally or vertically, using only as much adhesive as needed.

The adhesive can be removed from the pail either with a standard spatula or directly with the toothed spatula. Full-surface distribution is carried out using a toothed spatula.

3. Attaching the wall panel

Before installation, the adhesive can be slightly moistened to achieve faster setting, except on absorbent and slightly damp substrates.

If a gap is required between the wall panel and the substrate (floor, shower tray, kitchen worktops, etc.), spacers such as wooden wedges are helpful. The wall panel is placed on the substrate or spacers and pressed down from bottom to top. Avoid further stress for up to 48 hours after bonding. The spacers can be removed once the adhesive has completely cured. Depending on the substrate, the joints should be sealed after 2 days.



Tip: For uneven wall surfaces, a toothed spatula size B7 or B12 can be used for improved adhesive application.



4. Airtight sealing of the pail

To ensure that OTTOCOLL® M595 can be reused, the pail must be sealed airtight. To do this, use a spatula to pull the adhesive into a slight mound in the centre of the pail and remove any hardened material. Place the foil on the adhesive and press it down firmly around the edge. Then press down the mound in the centre to remove any air pockets. Next, press the foil firmly down to the edge, insert the desiccant beads and close the pail tightly.

Due to the wide range of applications and application conditions for OTTOCOLL® M595, it is essential that all product properties relevant to the respective application are checked in advance by the user and verified in practical use. Please refer to the information in the current technical data sheet.



5. Applying OTTOCOLL® M595 from the aluminium foil bags

When processing OTTOCOLL® M595 in the aluminium foil bag, a hand press or accumulator gun suitable for foil bags can be used. To do this, open the aluminium foil bag directly behind the metal clip, attach the bag nozzle to the top and insert the aluminium foil bag with the bag nozzle into the gun. Alternatively, the desired amount of adhesive can be spread directly from the foil bag using a spatula or similar tool. Further processing is then carried out using a toothed spatula.



Pro tip

Save time and spread the adhesive directly from the aluminium foil bag.



Here you will find **instructions** in various languages

Strip-shaped bonding with OTTOCOLL® M550 HiTack

Information on pre-treatment and correct adhesion testing of the substrate can be found on pages 16 to 19.

1. Application of OTTOCOLL® M550 HiTack

The product can be applied using a cartridge or aluminium foil bags. Aluminium foil bags are particularly suitable for larger projects.

Apply the adhesive in vertical strips. The length of an adhesive bead should not exceed 20 cm. Apply at least 5 adhesive beads per m², spaced evenly so that the distance between the beads is approx. 20 cm.

On the wall

Ideal for larger, heavier wall panels

or

On the back of the wall panel

Ideal for smaller, lighter wall panels



Tip: To obtain a clean, even bead of adhesive, place the V-joint nozzle at a right angle to the adhesive surface with the tip pointing upwards.

2. Attaching the wall panel

▸ Positioning and alignment:

Place the wall panel on the floor or the prepared substrate material and press down gently from bottom to top. Then carefully check the alignment and adjust if necessary until the wall panel is in the exact desired position.

▸ Pressing and fixing:

After aligning the wall panel, press down evenly and firmly to ensure full contact with the adhesive. The processing time between applying the adhesive and installation is approximately 10 minutes. Because of the high initial tack of OTTOCOLL® M550 (280 kg/m²), no additional fixing is required.

▸ Aftercare:

A suitable outer sealant – for example OTTOSEAL® S 125 – can be applied after 24 hours at the earliest, once the adhesive has sufficiently cured.



Tip: Spraying the adhesive with water can further reduce the curing time.

3. Sealing the aluminium foil bag

If the adhesive is being applied from an aluminium foil bag, it can be easily resealed with a cable tie after opening. This prevents material loss and allows OTTOCOLL® M550 to be reused in the next project.

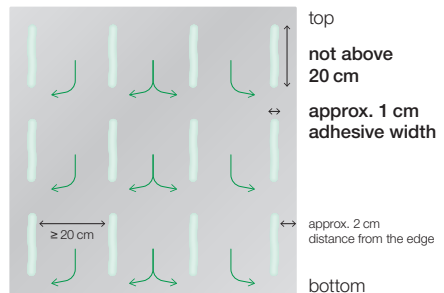


Additional information

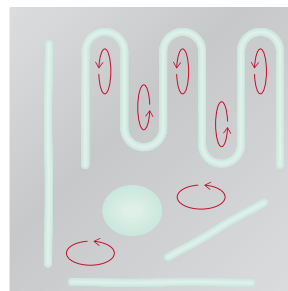
Applying the adhesive in a zigzag pattern is generally **not** recommended, as this can have two significant disadvantages:

- ▶ Firstly, if the adhesive is not applied precisely, there is a risk that air circulation will be restricted. This traps any decomposition products that may be present and prevents the adhesive from curing completely.
- ▶ Secondly, the serpentine lines generally hinder air circulation, which leads to significantly slower curing.

Therefore, we strongly recommend applying the adhesive in vertical strips. This method allows air and humidity to reach the adhesive beads more easily, while decomposition products can escape optimally. The result is significantly faster and more even curing.



✓ CORRECT



✗ INCORRECT



Here you will find
instructions in
various languages

As versatile as your topics: advice from OTTO

As an OTTO customer, you get more than premium quality sealants and adhesives. You also benefit from a comprehensive service package that supports you in your daily work and makes it noticeably easier. Whether it's advice, ordering and delivery or equipping our retailers on site, with our OTTO360° service package we always try to offer our customers the best possible support in all areas – from professionals for professionals.



We are happy to advise you!

Do you have a question about our products or how to use them correctly that you could not find the right answer to on our website? Then get in touch with our technical department! Our highly qualified application consultants will be happy to receive your questions and will certainly find the right solution together with you. Because we have the right answer for (almost) everything.

+49 8684 908-5300

@ sales.international@otto-chemie.com

Monday to Thursday: from 7:00 am – 4:00 pm

Friday: from 7:00 am – 1:00 pm



Individual product and application training

Do you require individual training tailored precisely to your applications and areas of use? Whether on site at your company or in our fully equipped training centre in Fridolfing, our experienced trainers will ensure that you are always up to date on all aspects of sealing and bonding.



OTTO App

Whether iOS or Android: With the OTTO app for smartphones and tablets you always have the solution to all application issues at your side. Product search, consumption calculator, colour recommendation, order, contact – and if you wish to be informed in good time about the latest news, simply activate push notifications.

Download now via the App Store or Google Play.



OTTO newsletter

Don't want to miss out on the latest trends and developments in your industry and our OTTO products? The OTTO newsletter provides you with information and news about the OTTO range of sealants and adhesives for the construction industry, as well as a wide selection of individual topics. Sign up now for our free newsletter.

www.otto-chemie.com/newsletter



The OTTO360° service package

In addition to the services presented here, OTTO offers a wide range of other additional services and combines them in a diverse service package. You can find more information about this and how you can benefit from it on our website.

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☎ +49 8684 908-3300 Monday to Thursday from 7:00 am – 4:00 pm
☎ +49 8684 908-1810 and Friday from 7:00 am – 1:00 pm
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For information relating to certification marks, please see www.otto-chemie.com under the heading "Information on Certification Marks". The requirements and test criteria of the DGNB and LEED can be found on www.dgnb.de and www.german-gba.org. Please note that these companies do not evaluate our individual products, but the sustainability as a whole of each complete building project.

The information in the present document corresponds to the status quo on going to print, (refer to the index on the outside back cover). With a new edition this edition becomes invalid. Due to the many possible influences during and after application, the customer always has to carry out trials first. Please observe the respective technical data sheet! This information is available on the Internet at www.otto-chemie.com. Errors and typographical errors are excepted.

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SEALING & BONDING