

# OTTOPUR

# OP 915



## Technical Datasheet

### Characteristics:

- 1-component mounting and insulating foam based on polyurethane
- Controlled dosage using dosing guns
- **Foam yield approx. 40 l per 500 ml can**
- Can be cut after approx. 35 minutes
- Can be fully loaded after approx. 24 hours

### Fields of application:

- Mounting and insulation of window and door frames made of wood, steel or plastic in masonry
- Mounting and insulating of interior partition walls, window sills, etc.
- Filling of cavities of all types
- Especially suitable for narrow sealings, e. g. restoration of old buildings
- Joining of well and shaft rings in sewer manholes and domestic sewage treatment plants
- For the bonding of polystyrene rigid foam panels as perimeter insulation according to DIN 4108-2

### Standards and tests:

- General building inspection certificate - normal inflammable building material (B2) according to DIN 4102-1
- EMICODE® EC 1 Plus - very low emission
- French VOC-emission class A+

### Important information:

**Please note:** Can is under pressure. Protect from UV-radiation and temperatures over +50 °C. A at least partly filled aerosol can should be mounted permanently to the dosing gun, so that the OTTOPUR foam in the gun stays under pressure. Please shut the adjusting screw after use. Never remove the can by using force. Do not clean the adapter with a solid object. If the dosage gun has to be taken out of service, it must be cleaned using OTTOPUR Cleaner immediately following unscrewing. Regular use considerably extends the service life and functionality of the dosage guns. Hardened foam residue can only be mechanically removed. Fresh product residues can be removed with OTTOPUR Cleaner or OTTO Cleaning wipes. In case of skin contact, wash with water and soap and rinse thoroughly. Fill cavities only partially, as the volume increases during curing. To ensure the water impermeability when using as a well foam, the hardened PU-foam may not be cut. PU-foam should be protected against UV-exposure by coating, sealing with sealants (e.g. silicone, polyurethane or hybrids) or covering. For bonding perimeter insulation, apply vertical foam strands from bottom to top at intervals of 20-30 cm. Press the insulation boards lightly against the wall within about 8 minutes (at 20 °C). One 500 ml can is sufficient for bonding about 10 m<sup>2</sup> of insulation boards. EMICODE® is a registered trademark of GEV e. V. (Düsseldorf, Germany)

### Technical properties:

Foam yield free-foaming [l]	~ 40
Foam yield (FEICA TM1003) [l]	~ 36
Joint-foamed yield (FEICA TM 1002) [lm]	~ 24
Temperature of can from/to [°C]	+ 5 / + 30
Ambient temperature [°C]	+ 5 / + 35
Temperature of substrate [°C]	+ 5 / + 35

Tack-free time (FEICA TM 1014) [min]	~ 9
Cuttability (FEICA TM 1005) [min]	~ 35
Fully stressable (30 mm strand) [h]	~ 24
Density in raw state (FEICA TM 1019) [kg/m³]	~ 17
Evaluated joint sound reduction index R(ST,w) Joint width 10mm [dB]	>= 60
Evaluated joint sound reduction index R(ST,w) Joint width 20mm [dB]	>= 59
Thermal conductivity λ [W/mK]	~ 0,038
Compressive stress at 10 % compression (FEICA TM 1011) [kPa]	~ 35
Tensile strength (FEICA TM 1018) [kPa]	~ 110
Tensile expansion (FEICA TM 1018) [%]	~ 17
Dimensional stability (FEICA TM 1004) [%]	+ / - 5
Expansion pressure (FEICA TM 1009) [kPa]	~ 5
Post-expansion (FEICA TM 1010) [%]	~ 40
Temperature resistance from/to [°C]	- 40 / + 80 (1)
Shelf life at 23 °C/50 % RH [months]	12 (2)
Colour	yellow

- 1) temporarily + 100 °C  
2) from date of manufacture, store unopened cans upright

These data are not suitable for the issue of specifications. Please contact OTTO-CHEMIE before issuing specifications.

**Application information:**

1. Substrates and building materials have to be cleaned and well moistened.
  2. Protect components from deformation by using a brace.
  3. Shake the can thoroughly (at least) 20 times. Remove cap of can.
  4. Screw the can into the adapter – Do not tighten it!
  5. For initial operation press the trigger for approximately 10 seconds and let the material flow out completely (filling of channel with PUR-foam and removing of residual humidity).
  6. The applicator gun is ready to use. For application hold aerosol can up-side-down and the applicator gun vertically.
  7. Dispense the foam by adjusting the trigger and by adjusting the screw.
  8. Before mounting a new can to the applicator gun, shake new can thoroughly and remove empty can immediately (within 1 minute maximum).
  9. Replace the empty can by a new can quickly to avoid curing of the PUR-foam in the adapter.
  10. Remove uncured foam from the adapter with OTTOPUR-Cleaner.
  11. Remove foam residues from the nozzle with a piece of wood (or something similar).
- Due to the many possible influences during and after application, the customer always has to carry out trials first.  
Please observe the recommended shelf life which is printed on the packaging.

**Packaging:**

	500 ml aerosol can
	OP915-83
<b>Packaging unit</b>	<b>12</b>
<b>Pieces per pallet</b>	<b>672</b>

**Safety precautions:**

Please observe the material safety data sheet.

**Disposal:**

Information about disposal: Please refer to the material safety data sheet.

**Warranty information:**

All information in this publication is based on our current technical knowledge and experience. However, since conditions and methods of use and application of our products are beyond our control, we suggest that you test the product before final use. Information given in this technical data sheet and explanations of OTTO-CHEMIE in connection with this technical data sheet (e.g. service description, reference to DIN regulations etc.) is not to be seen as a warranty. Warranties require a separate written declaration of OTTO-CHEMIE to prove their validity. The characteristics stated in this data sheet define the characteristics of the article broadly and conclusively. Suggestions of use are not to be taken as confirmation of the appropriateness for the recommended intended use. We reserve the right to alter the



product, adjusting it according to technical progress and new developments. We are at your disposal both for inquiries as well as specific application problems. If a governmental approval or clearance is necessary for the application of our products, the user is responsible for the obtainment of such. Our recommendations do not excuse the user from the obligation to take into consideration the possibility of infringement of third parties' rights and - if necessary - resolving it. For the rest our general terms and conditions apply, in particular regarding a possible liability for defects. You can find our general terms and conditions on our homepage: <http://www.otto-chemie.de/en/terms-and-conditions>

